



CATALOG  
MAY 2024

# New generation of eco packaging

No more compromises



# 1EA advantages



## 1EA PATENTED TECHNOLOGY

The 1EA research team has created a fundamentally new technology for the production of environmentally friendly packaging, which has no analogues. Our design is patented and used exclusively for 1EA products. This is truly a new generation of sustainable packaging



## SUITABLE FOR HOT PRODUCTS

Ideal for the delivery and storage of hot foods (lids should not be exposed to heat above 70 ° C)



## ALL PRODUCTS ARE CERTIFIED

1EA food packaging received all necessary certifications (including SGS food safety certificates) to ensure safety and quality compliance



## SUITABLE FOR MICROWAVE OVEN

100% microwave safe (with no plastic lid on)



## SUSTAINABLE PACKAGING

Recycled plastic is used for the production of 1EA lids. It is marked with a recycle icon – it means it is plastic that has not become garbage and, thanks to our and your efforts, will not become it in the future



## RETAINS LIQUID AND FAT

Resistant to moisture and grease due to our special coating, tray & rim design



## UNIQUE DESIGN

The unique, unparalleled design of eco-friendly food packaging with a formed rim will make your product look special and will easily distinguish it from its competitors



## MAY REPLACE DISHES

1EA packaging can be temporarily used instead of tableware, as it is durable enough for cutlery

# OneClick

INNOVATIVE ECO PACKAGING



# Advantages OF ONECLICK



## NO FOLDING REQUIRED

Use right upon delivery!  
No need to fold rims – save your company's time & money!



## THE LID IS SECURELY LATCHED

No accidental openings during transportation  
The sides are fixed at an acute angle, so the lid holds tightly even with movements and bends



## INCREASED VOLUME OF THE TRAY

Due to the lids of different height it's possible to vary the volume of the packaging depending on each meal



## NO GREASY STAINS

The packaging is wet-proof and grease-proof due to the absence of perforation on rims and inner valves sealed from bottom to top



## HIGHER DENSITY OF CARDBOARD

We increased the thickness of the cardboard which affects enhances the rigidity of the packaging and its visual appearance

## 1EA ONECLICK THE MOST HYGIENIC ECO PACKAGING

The tray is made using the thermosealing method which allows to stitch the inner part of the tray under the temperature of 200°C thereby destroying any possible microflora. Other trays that are made using gluing will not have this effect.

1EA trays do not require any folding, therefore the inner side remains untouched and hygienic.

## 2-SECTIONS ECO TRAYS **innovation**

Only in 1EA product line



## PAPER LIDS **innovation**

First paper lid with with secure latching!  
OneClick PaperLid are made of a kraft cardboard, they have a transparent smooth window and they can be recycled again to get the secondary pulp material



## HEATING IN A MICROWAVE

We designed OneClick PaperLids especially for the use in a microwave, unlike the plastic ones they don't need to be taken off before heating! It doesn't affect the quality of the products and of the packaging itself. Plus, the PaperLids have an anti-fog effect

## SUSTAINABILITY

We have created packaging that will not only needs of your business, but will also help preserve our planet for future generations

# ONECLICK LINE



## PRACTICAL

Use popular volumes in a new way with lids of different heights

## SECURE

The lids are securely latched and stay firmly on the tray during the hardest transportation

## ECO-FRIENDLY

The packaging is 100% recyclable

PET flat  
0 mm



PET flat 2 sections  
0 mm



PET  
20 mm



PET dome  
40 mm



Paper flat



# Plastic lids

## ONECLICK



### RECYCLED PET PLASTIC

We gave a second life to plastic bottles and we are proud of it!

1EA transparent lids are made with recycled food-safe plastic and can be recycled. This is plastic that has not become waste, and, thanks to our joint efforts, will not become it in the future.

Safe. Eco-friendly. Hermetic. Suitable for hot and cold dishes. Safe to freeze. Not recommended for use in a microwave.



### LATCHING GUARANTEED

The lid is latched with one hand in one second without extra actions

Easy latching and fixation of the lid thanks to the unique rigid rim and patented design of the packaging OneClick

No more accidental opening during delivery!



# Paper lids

## ONECLICK PAPERLID



### THE FIRST PAPER LID

#### WITH SECURE LATCHING!

OneClick PaperLids are made of kraft cardboard and have a smooth transparent window with an anti-fog effect which prevents the formation of condensation and allows you to ideally present your products.

OneClick PaperLids can be recycled to get the secondary pulp material. Suitable for hot and cold dishes. Safe for freezing and heating in a microwave.

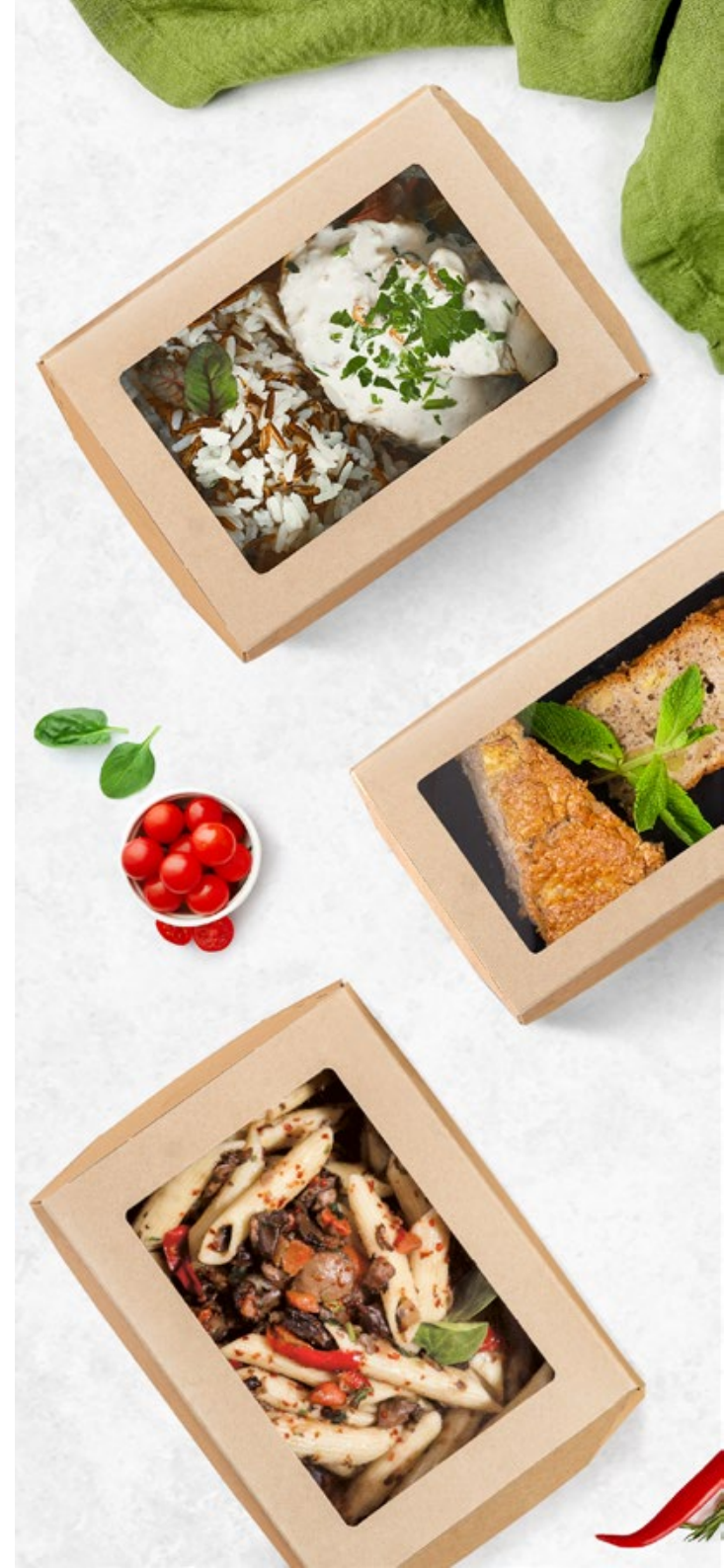


- Unique premium design
- Heatable in a microwave
- Does not require any folding
- Ideal transparent window with anti-fog effect
- Easy branding!

### ANTI-FOG EFFECT:

#### for the first time in packaging

Due to special processing, the film on the window (display) does not fog up with hot meals inside and when the temperature changes



# OneClick



OneClick Paperlid flat



OneClick PET lid 20 mm



OneClick PET lid dome 40 mm



OneClick PET lid flat 0 mm

250 ml



Bottom 250/b

85×100×45 mm Packing 50/900

OneClick lid 250/20

400 ml



Bottom 400/b

100×135×45 mm Packing 50/600

OneClick lid 400/0

OneClick lid 400/20

500 ml



Bottom 500/b

120×160×45 mm Packing 50/400

OneClick lid 500/0

OneClick lid 500/20

Paperlid 500/0

550 ml



Bottom 550/b

130×130×45 mm Packing 50/400

OneClick lid 550/0

OneClick lid 550/40

800 ml



Bottom 800/b

120×200×55 mm Packing 50/300

OneClick lid 800/0

OneClick lid 800/20

Paperlid 800/0





# OneClick



OneClick Paperlid flat



OneClick PET lid 20 mm



OneClick PET lid dome 40 mm



OneClick PET lid flat 0 mm

**800 ml**

2 SECTIONS  
60% + 40%



**Bottom 800DB/b**

**120×200×55 mm** Packing 50/300

OneClick lid 800/0

**950 ml**



**Bottom 950/b**

**165×165×45 mm** Packing 50/300

OneClick lid 950/0

OneClick lid 950-1250/40

Paperlid 950-1250/0

**1000 ml**



**Bottom 1000/b**

**150×200×55 mm** Packing 50/300

OneClick lid 1000/0

OneClick lid 1000/20

Paperlid 1000/0

**1200 ml**

2 SECTIONS  
50% + 50%



**Bottom 1200DB/b**

**190×200×55 mm** Packing 20/180

OneClick lid 1200/0

**1250 ml**



**Bottom 1250/b**

**165×165×65 mm** Packing 50/300

OneClick lid 1250/0

OneClick lid 950-1250/40

Paperlid 950-1250/0



# OneBox

INNOVATIVE ECO PACKAGING



# Advantages OF ONEBOX



## FLAWLESS FOLDING

The advanced front V-lock fixes box sides in vertical position in one touch with a reliable click, leaving no possibility for them to fold back during delivery



## HIGHER DENSITY OF CARDBOARD

We increased the thickness of the cardboard which the rigidity of the packaging and its visual appearance



## SAFETY OF PACKAGING DURING TRANSPORTATION

Improved construction and higher density of the cardboard make OneBox the most robust packaging in its category



## IMPROVED DISPLAY

Improved materials & the latest technologies create a significantly clearer display window, with no creases, distortion or condensate



## IMPROVED CHARACTERISTICS OF ONEBOX

- increased heat resistance
- tear strength
- resistance to cuts and scratches

## ANTI-FOG EFFECT: for the first time in packaging

Due to special processing, the film on the window (display) does not fog up with hot meals inside and when the temperature changes

# OneBox

350 ml



OneBox 350/b

80×100×40 mm

Packing 25/600

500 ml



OneBox 500/b

70×170×40 mm

Packing 25/350

1000 ml



OneBox 1000/b

120×200×40 mm

Packing 25/250



# OneBox

1450 ml



NEW



ON ORDER

OneBox 1450/b

260×150×40 mm

Packing 25/150

1500 ml



OneBox 1500/b

200×200×48 mm

Packing 25/150



# ONEBOWL UltraProof



# Advantages of ONEBOWL ULTRAPROOF

UltraProof is an innovative technology that allows to seal the inner seams. The OneBowl is protected from leakage and fat stains during long use.



## ULTRAPROOF SYSTEM: NEXT LEVEL SEALING

- moisture and grease are safely locked inside
- ultraprotection against leakage



## IDEAL LID

- anti-fog effect
- does not deform when heated or frozen
- no leakage when turning over
- perfect adhesion to the rims of the soup bowl
- ideally transparent



## BRANDING FROM 1 PIECE

Easily and inexpensively personalize your product with your logo, pictures or any text and print inserts.  
From 1 piece at the nearest printing house!



# ONEBOWL UltraProof

380 ml



NEW

COMING IN JUNE



OneBowl UP bottom 380

77/102×72 mm

Packing 550

Onebowl UltraProof lid 380-520 ml

520 ml



NEW

COMING IN JUNE



OneBowl UP bottom 520

75/102×104 mm

Packing 550

Onebowl UltraProof lid 380-520 ml

Insert

NEW

COMING IN JUNE



TOP FOR THE LID  
ONEBOWL ULTRAPROOF  
LID 380-520 ml

Packing 550





# ONECLICK

	Packing	Box (mm)	Box weight (kg)
<b>Tray 250 ml, kraft</b> OneClick bottom 250/b	50/900	590/390/380	8,55
<b>Tray 250 ml, black</b> OneClick bottom 250/bBLACK	50/900	590/390/380	8,55
<b>Lid 20 mm, transparent</b> OneClick lid 250/20	50/900	590/390/310	6,58
<b>Tray 400 ml, kraft</b> OneClick bottom 400/b	50/600	590/390/380	7,65
<b>Tray 400 ml, black</b> OneClick bottom 400/bBLACK	50/600	590/390/380	7,63
<b>Lid 0 mm, transparent</b> OneClick lid 400/0	50/600	590/390/310	4,6
<b>Lid 20 mm, transparent</b> OneClick lid 400/20	50/600	590/390/310	5,95
<b>Tray 500 ml, kraft</b> OneClick bottom 500/b	50/400	590/390/380	6,1
<b>Tray 500 ml, black</b> OneClick bottom 500/bBLACK	50/400	590/390/380	6,39
<b>Lid 0 mm, transparent</b> OneClick lid 500/0	50/400	590/390/310	4,56
<b>Lid 20 mm, transparent</b> OneClick lid 500/20	50/400	590/390/310	5,3
<b>Paper Lid anti-fog window</b> OneClick Paperlid 500/0	50/400	520/330/220	5,2
<b>Tray 550 ml, kraft</b> OneClick bottom 550/b	50/400	590/390/380	5,9
<b>Tray 550 ml, black</b> OneClick bottom 550/bBLACK	50/400	590/390/380	6,02
<b>Lid 0 mm, transparent</b> OneClick lid 550/0	50/400	590/390/310	3,61
<b>Lid 40 mm, transparent</b> OneClick lid 550/40	50/400	590/390/310	5,33
<b>Tray 800 ml, kraft</b> OneClick bottom 800/b	50/300	590/390/380	6,16
<b>Tray 800 ml, black</b> OneClick bottom 800/bBLACK	50/300	590/390/380	5,92

	Packing	Box (mm)	Box weight (kg)
<b>Lid 0 mm, transparent</b> OneClick lid 800/0	50/300	590/390/310	4,35
<b>Lid 20 mm, transparent</b> OneClick lid 800/20	50/300	590/390/310	5,05
<b>Paper Lid anti-fog window</b> OneClick Paperlid 800/0	50/300	520/330/220	4,7
<b>Tray 800 ml, kraft, 2 sections</b> OneClick bottom 800DB/b	50/300	590/390/380	7,05
<b>Tray 800 ml, black, 2 sections</b> OneClick bottom 800DB/bBLACK	50/300	590/390/380	7,56
<b>Lid 0 mm, transparent, 2 sections</b> OneClick lid 800DB/0	50/300	590/390/310	4,46
<b>Tray 950 ml, kraft</b> OneClick bottom 950/b	50/300	590/390/380	6,7
<b>Tray 950 ml, black</b> OneClick bottom 950/bBLACK	50/300	590/390/380	6,7
<b>Lid 0 mm, transparent</b> OneClick lid 950-1250/0	50/300	590/390/310	4,12
<b>Lid 40 mm, transparent</b> OneClick lid 950-1250/40	50/300	590/390/310	6
<b>Paper Lid anti-fog window</b> OneClick Paperlid 950-1250/0	50/300	520/225/340	4,4
<b>Tray 1000 ml, kraft</b> OneClick bottom 1000/b	50/300	590/390/380	7,2
<b>Tray 1000 ml, black</b> OneClick bottom 1000/bBLACK	50/300	590/390/380	6,55
<b>Lid 0 mm, transparent</b> OneClick lid 1000/0	50/300	590/390/310	5,07
<b>Lid 20 mm, transparent</b> OneClick lid 1000/20	50/300	520/330/220	6,01
<b>Paper Lid anti-fog window</b> OneClick Paperlid 1000/0	50/300	520/330/220	4,7

# ONECLICK

	Packing	Box (mm)	Box weight (kg)
<b>Tray 1200 ml, kraft, segments</b> OneClick bottom 1200DB/b	20/180	590/390/380	6,36
<b>Tray 1200 ml, black, 2 segments</b> OneClick bottom 1200DB/bBLACK	20/180	590/390/380	6,34
<b>Lid 0 mm, transparent, 2 segments</b> OneClick lid 1200DB/0	20/180	590/390/310	4,12
<b>Tray 1250 ml, kraft</b> OneClick bottom 1250/b	50/300	590/390/380	7,77
<b>Tray 1250 ml, black</b> OneClick bottom 1250/bBLACK	50/300	590/390/380	7,77
<b>Lid 0 mm, transparent</b> OneClick lid 950-1250/0	50/300	590/390/310	4,12
<b>Lid 40 mm, transparent</b> OneClick lid 950-1250/40	50/300	590/390/310	7,77
<b>Paper Lid anti-fog window</b> OneClick Paperlid 950-1250/0	50/300	520/225/340	4,4

# ONEBOX

	Packing	Box (mm)	Box weight (kg)
<b>Box 350 ml, kraft</b> OneBox 350/b	25/600	520/330/220	9,85
<b>Box 350 ml, black</b> OneBox 350/bBLACK	25/600	520/330/220	9,85
<b>Box 500 ml, kraft</b> OneBox 500/b	25/350	520/330/220	7,55
<b>Box 500 ml, black</b> OneBox 500/bBLACK	25/350	520/330/220	7,55
<b>Box 1000 ml, kraft</b> OneBox 1000/b	25/250	520/330/220	8,06
<b>Box 1000 ml, black</b> OneBox 1000/bBLACK	25/250	520/330/220	8,06

# ONEBOX

	Packing	Box (mm)	Box weight (kg)
<b>Box 1450 ml, kraft</b> OneBox 1450/b	25/150	520/330/220	7,38
<b>Box 1500 ml, kraft</b> OneBox 1500/b	25/150	520/330/220	7,38
<b>Box 1500 ml, black</b> OneBox 1500/bBLACK	25/150	520/330/220	7,38

# ONEBOWL

	Packing	Box (mm)	Box weight (kg)
<b>SOUP BOWL ONEBOWL ULTRAPROOF 380 m</b> OneBowl UP bottom 380	550	585/380/295	5,65
<b>SOUP BOWL ONEBOWL ULTRAPROOF 380 m, black</b> OneBowl UP bottom 380/bBLACK	550	420/320/295	5,65
<b>LID TRANSPARENT ONEBOWL ULTRAPROOF LID 380-520 ml</b> OneBowl UP lid 380-520	550	420/320/295	3,64
<b>SOUP BOWL ONEBOWL ULTRAPROOF 520 ml</b> OneBowl UP bottom 520	550	585/380/295	8,06
<b>SOUP BOWL ONEBOWL ULTRAPROOF 520 ml, black</b> OneBowl UP bottom 520/bBLACK	550	420/320/295	8,06
<b>LID TRANSPARENT ONEBOWL ULTRAPROOF LID 380-520 ml</b> OneBowl UP lid 380-520	550	420/320/295	3,64
<b>TOP FOR THE LID ONEBOWL ULTRAPROOF LID 380-520 ml</b> OneBowl UP top 380-520	550	200/150/100	1,15

# 1EA OFFERS ADVANCED SOLUTIONS IN ENGINEERING, PRODUCTION AND SUSTAINABLE DEVELOPMENT

1EA Research&Production Company is a manufacturer of innovative cardboard packaging for HoReCa.

1EA is an international company working with wholesale and end customers around the world.

The 1EA company was created by a team of engineers and packaging industry specialists who have more than 15 years of experience in the research and production of food packaging.

1EA has a pool of innovative ideas and experience, as well as a team of highly qualified specialists in the fields of engineering, chemistry, biotechnology, materials science, production, mechanical engineering, management, marketing and design.

Methods and technologies of the 1EA foundation team are accredited by laboratories in Germany and Switzerland; products and materials that we use meet international standards.

Many years of feedback from customers and understanding of the latest technologies helped us create a brand of impeccable innovative 1EA eco packaging, which does not have the disadvantages of old types of cardboard packaging and can truly be called New Generation Packaging.



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